

A07	Customer's Order (P.O.) No./Item No. :							A08	Manufacturer's Works Order No.:															
A11	Supplier's Order No. :							A10	Advice - Note No.:															
B08 B12/13	Quantity delivered: B12 Actual mass <table border="1" style="width: 100%;"> <tr> <td>pcs bdls</td> <td>mtrs feet</td> <td>kgs lbs</td> </tr> <tr> <td></td> <td>1813.5</td> <td>24301</td> </tr> <tr> <td></td> <td></td> <td></td> </tr> </table>							pcs bdls	mtrs feet	kgs lbs		1813.5	24301				A06	Customer / Consignee: LTB France 438 Ave. P.V.Couturier 9300 Paris						
pcs bdls	mtrs feet	kgs lbs																						
	1813.5	24301																						
B09-11	Dimensions: 139.7 x 4.00 mm																							
B02	Steel designation: P235TR2 / S235JRH																							
B01 B03 B04	Product, conditions and terms of delivery: Seamless steel tubes, tubky ocelové bezešvé hladké, EN 10220/2002 EN 10216-1/2002+A1/2004 - AD-2000 Merkblatt W4/2008 (TÜV NORD) PED 97/23/EC. Normalized hot finished - Noramlizačně doválcované.																							
A04 B06	Marking: Manufacturer's mark, mill inspector's stamp AMTPO 2 3  12																							
C71-92	Heat chemical analysis (%)							C70	Steel made by basic oxygen process, fully killed, strand cast. (%)															
B07	Heat No.:	C	Mn	Si	P	S	CEQ																	
	64266K	0.08	0.49	0.190	0.013	0.009	0.20																	
Z99	continues on appendix																							
	Test results:		MPa		MPa		% 5d		L-10- 40J/ 0°C															
B07	Heat No.	C00 Specimen No.	C11 Yield point	C12 Tensile Strength		C13 Elongation		C40-43 Impact test		C30-32 Hardness														
C04	Requirements:	P235TR2	min. 235	360 - 500		min. 25.0		Ø min.		max.														
								Ø min.		max.														
	64266K		326 331	408 414		27.1 33.0		193 191 188 189 193 191 195 191																
Z99	continues on apendix																							
D01	Visual and dimensional inspection with satisfactory results			☒	D51	Hydraulic test - min.test pressure MPa and test pressure duration					6													
C50	Flattening test ()- satisf.			☐	D02	The pipes tested on tightness by NDT FLUX-LEAKAGE in acc. to SEP 1925-01-80 ROTOMAT DS - typ 6.720 EN ISO 10893-1/11					☒													
C51	Expanding test ()- satisf.			☐																				
C52	Bending test - satisfactory			☐																				
C53	Ring expanding test (DIN EN 10236) - satisf.			☐	D03	Nondestructive Electromagnetic Testing					☐													
C54	Ring tensile test () - satisf.			☐																				
Hodnota hmotnostní aktivity ionizujícího záření v tavební analýze nepřesahuje 100 Bq/kg. Mass activity value of the ionising radiation in the heat analysis does not exceed 100 Bq/kg. PED 97/23/EC and AD 2000-Merkblatt W0 certified by TÜV NORD, cert.No. 07-202-1413 WZ-0807/09																								

Z01 All pipes conform to the above mentioned standards and ordering requirements and agreements

Z02 Date of issue 17.3.2016 / BE

Tel.: ++420 595683644 / FAX: ++420 595682062

A01 ArcelorMittal Tubular Products Ostrava a.s.

A05 QA Department

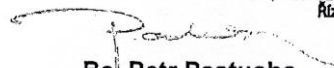
Vratimovská 689

707 02 Ostrava-Kunčice



 ArcelorMittal

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 Vratimovská 689, 707 02 Ostrava 7
 Řízení jakosti



 Bc. Petr Pastucha

 Work's Inspector
 z02 Validation

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